HACKTEX VIRTUAL TRAINING MATERIALS

ADVANCED TEXTILES MANUFACTURING INDUSTRY Learning unit 5: Issues related to the sustainability of functional and smart textiles Lesson 3

Ecodesign for smart textiles

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ECODESIGN FOR SMART TEXTILES

LU5.3



Contents

- 1. Ecodesign concept
- 2. Ecodesign strategies
- 3. Tools for assessing the sustainability of smart textiles



1. ECODESIGN CONCEPT



- The lifecycle of a product can be simplified to 5 phases
- The materials, energy and resources to be consumed, and the hazardous substances and wastes to be generated during the lifecycle are indirectly set during product development.



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80% of the impacts of a product are determined during the design phase





Ecodesign

Process of designing products with sustainability in mind, considering the entire lifecycle

- *From:* raw material extraction and production
- *To:* use, disposal, and potential reuse or recycling.



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European Union has been at the forefront of promoting ecodesign principles and policies



2. ECODESIGN STRATEGIES



EOL

- Use of recyclable/ biodegradable materials
- Design for disassembly

Design

- Monomaterial / reduce diversity
- Use of low impact materials

Production

- Cleaner production processes
- Reduce production steps
- Re-introduce production waste

Use

- Minimise washing and ironing need
- Prolonged use phase
- Design for repair
- Modular design
- Shared use/servitisation

Distribution

- Minimize packaging
- Minimise transport distances



2.4 Strategies for the

EOL end-of-life

- Use of recyclable/ biodegradable materials
- Design for disassembly

2.3 Strategies to extend the useful life of smart textiles

Use

- Minimise washing and ironing need
- Prolonged use phase
- Design for repair
- Modular design
- Shared use/servitisation

Design

- Monomaterial / reduce diversity
- Use of low impact materials

2.1 Strategies related to raw materials

Production

- Cleaner production processes
- Reduce production steps
- Re-introduce production waste

2.2 Strategies related to the production phase

Distribution

- Minimize packaging
- Minimise transport distances



2.1. USE OF LOW-IMPACT RAW MATERIALS: MATERIALS SELECTION

Ecodesign strategies related to raw materials



I. Optimal **material efficiency**:

- economizing the scarce raw materials application
- using lightweight materials
- avoiding excessive decorative layers



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- III. Minimize material diversity.

The selection of raw materials for smart textiles must contain a wide diversity of criteria of *performance*, *aesthetics*, and *environmental*, *technical and manufacturing parameters*.



2.2. LOW-IMPACT PRODUCTION: PROCESSES SELECTION

Ecodesign strategies related to production phase



- Minimisation of production waste
- Reduction of production steps
- Use of green/cleaner production processes



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2.3. STRATEGIES TO EXTEND THE USEFUL LIFE OF SMART TEXTILES

Ecodesign strategies related to use phase



- Because of their complexity, smart textiles present high economic and environmental costs.
- Extending their service life allows reaching a more sustainable production and avoids waste accumulation.



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2.4. END-OF-LIFE

Ecodesign strategies related to the end-of-life phase



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Design for disassembly

- Designing products that, at the end of their useful life, their **parts** can be easy to dismantle.
- To minimize waste and environmental impact by making it easier to recover and reuse valuable resources from products.
- Separating parts or components promotes their possible reuse, recycling or appropriate waste management routes.



3. TOOLS FOR ASSESSING THE SUSTAINABILITY OF SMART TEXTILES





reduce or minimize the environmental impact



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Need to have tools for an objective evaluation, quantifying the impact in multiple categories and comparing various alternatives to decide





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Most common tool: Life Cycle Assessment (LCA)



 Methodology used to evaluate the environmental impacts of a product throughout its lifecycle

Goal and Scope Definition



 Methodology used to evaluate the environmental impacts of a product throughout its lifecycle



Inventory Analysis

















- Methodology used to evaluate the environmental impacts of a product throughout its lifecycle
- LCA can reach:
 - Comprehensive evaluation of environmental impacts (multiple impact categories)
 - Identification of potential improvement opportunities
 - Quantitative basis for **comparative** of environmental performances









Cons

Pros

- Requires specialized expertise and knowledge
- Time- and resource-consuming data collection
- Difficulty to compare results from different studies
- Certain risk to reach incorrect conclusions

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LCA studies provide valuable insights and information for the development of more sustainable products

Pros



Summary

In this lesson you have reviewed:

- The concept of ecodesign and its relevance towards the development of sustainable smart textiles.
- The overall ecodesign strategies that can be applied in the five main phases of the products life cycle.
- The Life Cycle Assessment (LCA) methodology as a tool to quantify and characterise the environmental impact of smart textiles.







Innovative smart textiles & entrepreneurship 2021-1-RO01-KA220-HED-000027527

Financial support:



the European Union







The European Commission's support for the production of this publication does not constitute an endorsement of the contents, which reflect the views only of the authors, and the Commission cannot be held responsible for any use which may be made of the information contained therein.



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